## Caledonian Military Cables

## MIL-W-81044/6

## Applications

MIL-W-81044 wire may be used for airframe, avionics, military vehicle, shipboard, missile and other electronic applications, Additionally, the dual layer, lightweight, high temperature wire offers outstanding performance that makes it suitable for many functions where high density cabling and harnessing are required, these wires have excellent resistance to cut-through, abrasion, cold flow, shrink back, notch propagation and common chemicals.

## Construction Details

The jacket is XL-PVDF

## Construction



XL-PVDF
Silver plated high strength Copper
Irradiation cross-linked extruded Polyalkene

Conductor: Stranded tinned copper
Insulation: Irradiation cross-linked extruded Polyalkene insulation
jacket: Extruded XL Polyvinylidene Fluoride (XL-PVDF)
Insulating Material Thickness: $30 \mathrm{mil}(0.8 \mathrm{~mm})$ to $80 \mathrm{mil}(2.0 \mathrm{~mm})$ Does not include the over braid (see below)

## Characteristics

Temperature Rating: $150^{\circ} \mathrm{C}$
Voltage Rating: 600 volts
MIL-W-81044/6
SAE AS81044
10 basic colors

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## Dimensions and Weight

| AWG Size | Conductor Stranding | Min O.D. |  | Max O.D. |  | Approx <br> LBS/MFT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | In | Mm | In | mm |  |
| 24 | $19 / 36$ | 0.055 | 1.397 | 0.059 | 1.499 | 3.00 |
| 22 | $19 / 34$ | 0.066 | 1.676 | 0.072 | 1.829 | 4.30 |
| 20 | $19 / 32$ | 0.075 | 1.905 | 0.081 | 2.057 | 6.10 |
| 18 | $19 / 30$ | 0.085 | 2.159 | 0.091 | 2.311 | 8.70 |
| 16 | $19 / 29$ | 0.093 | 2.362 | 0.101 | 2.565 | 10.90 |
| 14 | $19 / 27$ | 0.111 | 2.819 | 0.119 | 3.023 | 16.20 |
| 12 | $37 / 28$ | 0.127 | 3.226 | 0.135 | 3.429 | 24.20 |
| 10 | $37 / 26$ | 0.156 | 3.962 | 0.166 | 4.216 | 36.50 |
| 8 | $133 / 29$ | 0.213 | 5.410 | 0.225 | 5.715 | 65.00 |
| 6 | $133 / 27$ | 0.262 | 6.655 | 0.276 | 7.010 | 103.00 |
| 4 | $133 / 25$ | 0.317 | 8.052 | 0.333 | 8.458 | 158.00 |
| 2 | $817 / 30$ | 0.305 | 10.287 | 0.431 | 10.947 | 252.00 |
| 1 | $1045 / 30$ | 0.491 | 12.471 | 0.525 | 13.335 | 380.00 |
| 10 |  |  | 11.303 | 0.475 | 12.065 | 305.00 |
|  |  |  |  |  |  |  |

